



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

D350-822-013
Job Sheet 192455



SBE NOTE ON SHEET 3

Part No: D350-822-013

Job Qty: 2 pcs

MZee MARCH 27/19

Part Name: PA100 PUREair System for AS350/EC130 - Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/25/19

Job Tracking No:

Due Date: 5/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

order 14807

Note: URF 19-639 URF 18-871 18.12.21 (VS) IIN-D350-822 REV.H IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS
IPP Rev.B 17.07.11 As per IIN Rev.G DP Verify DD IPP REV:C 18.07.11 AS PER IIN REV.H DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		5/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	5/24/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	2 pcs	5/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	5/24/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	5/24/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 120 - (QC4- 100% Inspect kits for completeness)						
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-822-013						
135 - Photocopy bluefile & type labels per PPP D350-822-013 CHG003						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
23350CA050	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	
650.0401	Pureair Fairing Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
8411999090	Gasket - P/N 9752100180	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
9945000120	Gasket (for B3e models)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
AN821-12J	Elbow (or AN821-12K or 12S)	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	
AN929-12J	Cap	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D4925-041	Mounting Plate Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4931-1	Engine Fitting (for acft models B2 & previous)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4931-3	Engine Fitting (For B3 Models)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4931-5	Engine Fitting (for B3e models)	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4935-1	Mounting Bracket	12 pcs (6 ea)	110-Packaging 1 - Pick Kit	
D4943-1	Flex Hose	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4961-041	Tube Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D4961-043	Tube Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5079-1	Placard, Eaps	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5090-041	Duct Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5105-1	Handle	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5110-1	Swivel Nut Fitting	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5179-1	Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5179-3	Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5194-1	Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
D5208-041	Blanking Plate Assembly	6 pcs (3 ea)	110-Packaging 1 - Pick Kit	
LN9038-05012	Bolt	72 pcs (36 ea)	110-Packaging 1 - Pick Kit	
LN9038-05040	Bolt	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
LN9348-05	Nut	64 pcs (32 ea)	110-Packaging 1 - Pick Kit	
MS20470AD3-4	Rivet, Universal Head	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	
MS21919WCH12	Clamp	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS9592-138	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
NAS1149D0332J	Washer	140 Ea (70 ea)	110-Packaging 1 - Pick Kit	
NAS43DD3-64	Spacer	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	
22208CM050016E	Screw	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	
9945000160	Gasket	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	
D5526-1	Upper Hose Protector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D5526-3	Lower Hose Protector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	
LN9038-05016	Bolt	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	

* DO NOT INCLUDE D4943-1 FLEX HOSE. THIS COMPONENT IS UNDER REVIEW. A REVISED DESIGN WILL BE SHIPPED TO OUR CUSTOMERS.

* DO NOT SUPPLY ARC WITH THIS KIT

* ADVISE QA WHEN PREPARING KIT

* ADVISE CUSTOMER D4943-1 FLEX HOSE AND ARC WILL BE SUPPLIED ONCE ENGINEERING RELEASES FINAL ECO.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	22208CM050016E	4	30	0
	23350CA050	4	41	0
	650.0401	2	13	0
	8411999090	2	6	0
	9945000120	2	7	0
	9945000160	2	10	0
	AN821-12J	4	26	0
	AN929-12J	2	15	0
	D4925-041	2	11	0
	D4931-1	2	18	0
	D4931-3	2	14	0
	D4931-5	2	15	0
	D4935-1	12	57	0
	D4943-1 <i>ML</i>	2	13	0
	D4961-041	2	6	0
	D4961-043	2	7	0
	D5079-1	4	50	0
	D5090-041	2	7	0
	D5105-1	4	20	0
	D5110-1	2	26	0
	D5179-1	4	15	0
	D5179-3	4	16	0
	D5194-1	4	25	0
	D5208-041	6	20	0
	D5526-1	2	8	0
	D5526-3	2	6	0
	LN9038-05012	72	565	0
	LN9038-05016	4	89	0
	LN9038-05040	2	45	0
	LN9348-05	64	585	0
	MS20470AD3-4	36	5,715	0
	MS21919WCH12	2	43	0
	MS9592-138	2	17	0
	NAS1149D0332J	140	2,867	0
	NAS43DD3-64	2	26	0

Part Specifications

Specifications could not be found.

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					